

# Ultima-TIG-S

Patented wet grinder for Tungsten electrodes  
up to Ø8.0 mm for TIG welding



- Environmentally friendly collection of toxic dust particles
- Precise grinding at the correct angle
- Perfect centring of the electrode
- Grinds down to 8 mm
- Grinds up to Ø8.0 mm

## **NEW**

New engine control with

- Service indicator
- Overload protection
- Readout the number of grindings

# Ultima-TIG-S - high-quality Tungsten electrode grinding

## Environmentally friendly and safe

Ultima-TIG-S is the environmentally friendly wet grinder of Tungsten electrodes for TIG welding, with minimal wastage of the expensive electrodes. Ultima-TIG-S is constructed with a unique disposable container that automatically collects the toxic dust particles and ensures safe disposal.

## Cost-effective in high-quality

Ultima-TIG-S' unique construction reduces the waste of expensive Tungsten electrodes and reduces the time spent on grinding, resulting in a short payback time. The variable angle adjustment and unique clamping system centres the electrode, so that the grinding is carried out in the correct longitudinal direction of the electrode. A precise angle is not only important for the quality of the welding seam; the number of re-ignitions between re-grinding is also increased.

## Wet grinding

The combination of liquid for cooling and a high grinding speed of the diamond disc results in a polished and even surface of the Tungsten electrode. In addition, the cool wet grinding shortens the grinding time and prevents overheated and damaged electrodes.

## Simple operation

Set the variable angle setting at the desired angle. Place the electrode in the electrode holder and tighten it in the stick-out. Insert the electrode holder, turn on the grinder and rotate the electrode holder until grinding is finished. After grinding, flatten the tip by placing the angle adjustment in the 90° position, if needed.

## Grinder facts

Electrode size: Ø0.8 - 8.0 mm  
Min. length: 15 mm standard (8 mm with special clamps)  
Angles: 7.5° - 90° grinding angle (equal to 15° - 180° tip angle)

## Technical specifications

Motor: 110V-50/60 Hz, 220V-50/60Hz  
Motor effect: 280W  
Motor speed: 6000 rpm  
Grinding speed: 31 m/sec.

## Standard unit includes

- Grinder complete with table, diamond disc and grinding liquid
- Electrode holder up to Ø 4 mm
- Electrode holder Ø 4.8 to 8.0 mm
- Electrode clamps for Ø1.6, 2.4, 3.2, 4.8, 5.3, and 6.4 mm electrodes

## Accessories

- Electrode clamps for all diameters from Ø 0.8 to 8.0 mm
- Electrode clamps for grinding short electrodes down to 8 mm

## Main features of Ultima-TIG-S

- Sealed grinding chamber with dust collector to protect the user
- Variable angle setting gives more flexibility
- Wet grinding prevents overheating of the electrode during grinding
- High grinding speed provides faster grinding and a smooth surface
- The electrode holder ensures centring of the tip and reduces waste
- Less electrode waste results in a short payback time



Precise adjustment of the electrode's stick-out.



Grinding angle from 7.5 - 90° creates accurate electrode tip angles of 15 - 180°.



Tip may be flattened by 1/10 mm per point in the 90° position.



Sealed disposable container for dust collection and disposal.



ISO OERLIKON AG Schweißtechnik  
CH-5737 Menziken AG - Tel. +41 (0)62 771 83 05  
E-Mail info@iso-oerlikon.ch - www.iso-oerlikon.ch